

# FLUIDING M

*Concrete and mortar plasticiser / set retarder  
In compliance with: EN 934-2: T10*

## FIELD OF APPLICATION

Preparation of “standard” concrete mixtures used for different constructions (foundation and other underground structures, industrial floors, columns, beams and floor structures, concrete pavement structures, hydro technical facilities, retaining walls, etc.).  
Preparation of concrete mixtures used for transport and application with pump;  
Concreting of structural elements with heavily reinforced concrete sections;  
Concreting at high ambient temperatures;  
Concreting of massive concrete sections where there is risk of crack formations caused by exothermic processes in concrete;  
Preparation of cementitious injection grouts;  
Preparation of economical concrete mixtures with optimum ratio between components and concrete performances;

## PROPERTIES

- Enables water reduction of up to 15%;
- Enables longer transport and application of concrete (up to 60 minutes)
- Improves the workability of concrete without further addition of water;
- Improves application and curing of fresh concrete under high ambient temperatures;
- Increases water-tightness of concrete;
- Improves physical and mechanical properties of concrete (increased final strength properties);

## TECHNICAL FEATURES

PROPERTY	METHOD	DECLARED VALUE
Appearance	Visual	Brown liquid
Density (at 20°C)	ISO 758	(1.15±0.03) g/cm <sup>3</sup>
Chloride content	EN 480-10	≤0.1%
Alkali content	EN 480-12	≤4.5%
pH value (at 20°C)	ISO 4316	6.5±1.0

## DOSAGE AND PERFORMANCE:

The optimum dosage of FLUIDING M ranges between 0.3 and 1.0% of the amount of cement in the concrete mixture. Water reduction of up to 12% is achieved when using recommended dosage (Diagram 1). Thus, final strength properties of concrete are increased respectively (Diagram 2).

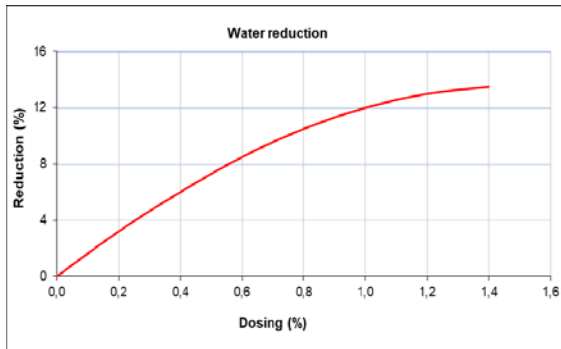


Diagram 1

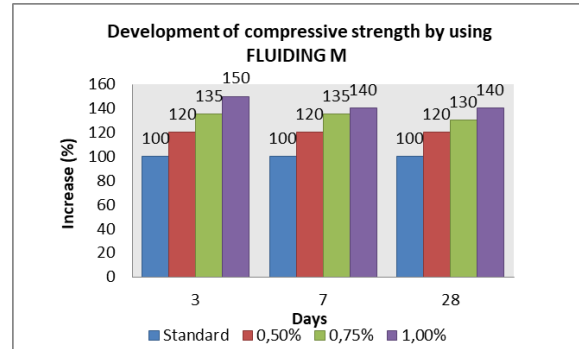


Diagram 2

Reference concrete I according to EN 480-1 by using CEM I 42.5R

The optimum dosage of FLUIDING M is best determined by conducting laboratory or industrial testing.

Under high ambient temperatures, or in the case when production, transport and placement of concrete takes more than 90 minutes, it is recommended to add additional set retarding admixture USPORUVAC D2 — to the concrete mixture.

Dosing of admixtures is carried out manually or automatically during the manufacturing of the concrete. Best effects are achieved when FLUIDING M is added together with the last 20-30% of water, in the mixture of aggregate, cement and 80% of water. It is recommended that the mixing of fresh concrete with addition of FLUIDING M admixture should not be shorter than 90 seconds.

**Effects of overdose:** Overdose of FLUIDING M can lead to segregation of fresh concrete and delayed set time.

## COMPATIBILITY

FLUIDING M is compatible with all admixtures from the product range of ADING. If two or more admixtures are planned to be used in the concrete mixture, it is necessary to make preliminary testing. Different admixtures should not be mixed together before adding them to the concrete mixture. FLUIDING M is compatible with all types of Portland cement, including sulfate-resisting cements.

## PACKAGING

Plastic cans: 5 и 24 kg  
Drums: 240 kg  
Containers: 1200 kg

## STORAGE

In the original packaging at temperature between 5°C and 35°C. Shelf life: 12 months.

**CE MARKING**

<b>CE</b> <b>2032</b>	
<b>ADING AD Skopje</b> <b>Novoselski pat (ulica 1409) no. 11, 1060</b> <b>Skopje, Macedonia</b> <b>08</b> <b>2032-CPR-08.40B</b> <b>EN 934-2:2009+A1:2012</b>	
<b>FLUIDING M</b> <b>Concrete admixture, plasticiser/ set retarder</b> <b>EN 934-2:T10</b> <b>Maximum chloride ion content: 0.1%</b> <b>Maximum alkali content: 4.5%</b> <b>Contains only components from EN 934-1:2008, Annex A.1</b>	
<b>Corrosive:</b>	

**Health hazards:** Fluiding M does not contain toxic materials. Nevertheless, avoid contact of the product with skin and eyes and avoid swallowing. In case of contact with skin or eyes, clean it immediately with running water. If swallowed, ask for medical assistance. Additional information are provided in the Safety Data Sheet of the product.

**Fire:** Fluiding M is a non-flammable liquid. Additional information are provided in the Safety Data Sheet of the product.

**Cleaning and disposal:** Loose residues of Fluiding M should be cleaned with water. Old and used packaging should be disposed in accordance with local rules and regulations for that type of waste. Additional information are provided in the Safety Data Sheet of the product.